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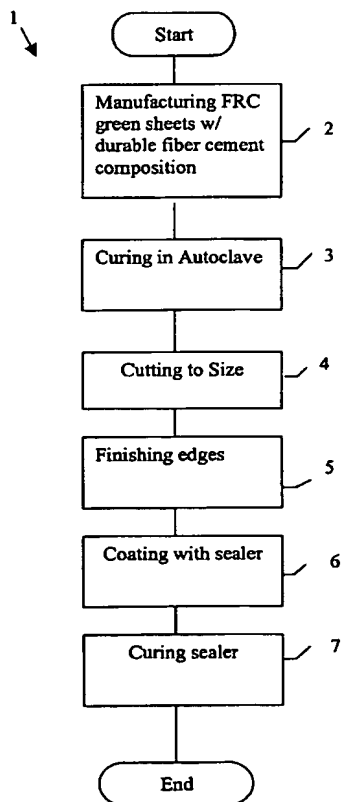
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- (72) Inventors; and  
(75) Inventors/Applicants (for US only): **ZARB, Joseph, Emmanuel** [AU/AU]; Lot 203 Cartwright Street, Bonnyrigg, NSW 2177 (AU). **SILVA, Leonard** [AU/AU]; 239B Glenmore Road, Paddington, NSW 2021 (AU). **O'CHEE, Milton, Terrence** [AU/AU]; 122 Chatham Road, Denistone, NSW 2144 (AU).
- (74) Agent: **SHELSTON IP**; 60 Margaret Street, Sydney NSW 2000 (AU).
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- (71) Applicant (for all designated States except US): **JAMES HARDIE INTERNATIONAL FINANCE B.V.** [NL/NL]; Unit 04-07, Atrium Building, Strawinskylaan 3077, NL-1077 ZX Amsterdam (NL).

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(54) Title: A DURABLE HIGH PERFORMANCE FIBRE CEMENT PRODUCT AND METHOD OF MANUFACTURE



(57) Abstract: An engineered fibre reinforced cement product including a first major surface to which a carbonation reducing sealer is applied and a second generally opposing major surface to which a carbonation reducing sealer is applied, so as to reduce propensity for differential carbonation in the product. A method of manufacturing a durable fibre reinforced cement product, said method comprising steps of: (e) mixing a wet fibre reinforced cement formulation; (f) forming from said formulation a green product defining first and second generally opposing major surfaces; (g) curing the green product to form a cured product; and (h) applying a carbonation reducing sealer to said first and second major surfaces, so as to reduce propensity for differential carbonation in the product. An engineered fibre reinforced cement product including a first major surface with a reduced propensity to differential carbonation, wherein the product has a cement to silica ratio of between 0.29 and around 0.51 and a porosity of between 25% and around 45%.

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